

# Inverter/charger

# **Parallel Operation Guide**

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## 1 Applicable models

The product models listed in the table below all support the parallel operation for multiple units in single phase or three phase. After correctly connecting the inverter/charges according to the wiring diagram of single phase parallel or three phase parallel, the phase can be arbitrarily switched to single phase or three phase(Phase A, B & C) through the LCD, achieving different output voltages.

			Parallel Communication Ports & Accessories		
No.	Product	Product Models	Parallel Com Ports	Parallel Com.	CAN bus terminal
			ratalier com. rons	Cables	resistor
		HP3522-AH1250P20SA			
1	HP-AHP20SA	HP3542-AH0650P20SA			
		HP5542-AH1050P20SA			
		HP2022-AH0750P20A			
	HP-AHP20A	HP3522-AH1250P20A			
2		HP3542-AH0650P20A			
		HP5542-AH1050P20A			
		UC3522-1250P20	LINKPORT		
3	UC-P20	UC3542-0650P20			
		UC5542-1050P20			<b>a</b>
		UCP3522-1250P20			a land the
4	UCP-P20	UCP3542-0650P20			accession of
		UCP5542-1050P20			
		KR3522-1250P20	DB9 terminal		ଜ କ
5	KR-P20	KR3542-0650P20		DB9 male-female	
		KR5542-1050P20		1.2m parallel	
		KRP3522-1250P20		communication	CAN communication
6	KRP-P20	KRP3542-0650P20		cable	termination resistor
		KRP5542-1050P20			
		KP3542-AH0650P20PS			
7	KP-AHP20	KP5542-AH1050P20PS			
		KP5542-AH1050P20PD			
		HP3522-AH1250P30A			
8	HP-AHP30A	HP3542-AH0650P30A			
		HP5542-AH1050P30A			
			DB9 terminal		

			Parallel Co	ommunication Ports & A	ccessories
No.	Product Series	Product Models	Parallel Com. Ports	Parallel Com. Cables	CAN bus terminal resistor
9	HP-AHP65A	HP3522-AH1250P65A HP3542-AH0650P65A HP5542-AH1050P65A	USB-A 3.0 port	USB-A 3.0 (M) parallel communication cable	CAN communication termination resistor

Note: The actual product model on sell shall prevail.

## 2 Preparation

## 2.1 Wire and breaker size for parallel operation

### • Recommended battery wire and breaker size when connecting a single inverter/charger.

Pro	oduct model	Battery wire size	Circuit breaker	
	HP3542-AH0650P30A	20mm <sup>2</sup> /4AWG	2P—125A	
HP-AHP30A	HP5542-AH1050P30A	25 2/2414/2	05 0004	
	HP3522-AH1250P30A	35 mm²/2AVVG	2P—200A	
	HP3542-AH0650P65A	20mm <sup>2</sup> /4AWG	2P—125A	
HP-AHP65A	HP5542-AH1050P65A	25	00.000	
	HP3522-AH1250P65A	35 mm²/2AVVG	2P—200A	
	HP3542-AH0650P20SA	20mm <sup>2</sup> /4AWG	2P—125A	
HP-AHP20SA	HP5542-AH1050P20SA	2/2010/0	00.000	
	HP3522-AH1250P20SA	35 mm²/2AWG	2P—200A	
	HP2022-AH0750P20A	344940	00 4054	
	HP3542-AH0650P20A	20mm <sup>2</sup> /4AWG	2P—125A	
HP-AHP20A	HP5542-AH1050P20A	2/2010/0	00.000	
	HP3522-AH1250P20A	35 mm²/2AWG	2P—200A	
	UC3522-1250P20			
	UC5542-1050P20	25 mm <sup>2</sup> /24\\//C	2P—200A	
UC-P20	UCP3522-1250P20	55 mm-/2AWG		
UCP-P20	UCP5542-1050P20			
	UC3542-0650P20	20mm2/4A\M/C	20-1254	
	UCP3542-0650P20	2011117/4AVVG	2P—125A	
	KP3542-AH0650P20PS	20mm2/4A\M/C	2P_125A	
	KP3542-AH0650P20NS	2011111 /47/00	21 - 125A	
KP-AHP20	KP5542-AH1050P20PS			
101-7011 20	KP5542-AH1050P20NS	35 mm <sup>2</sup> /2A\M/G	20.00	
	KP5542-AH1050P20PD	33 mm /2AWG	21 - 200A	
	KP5542-AH1050P20ND			
	KR3522-1250P20			
	KR5542-1050P20	200000	00.0004	
KR-P20	KRP3522-1250P20	35 mm²/2AWG	2P—200A	
KRP-P20	KRP5542-1050P20			
	KR3542-0650P20	20mm <sup>2</sup> /4 AW/C	20 1254	
	KRP3542-0650P20	20mm <sup>-</sup> /4AWG	2P—125A	

	If the "BATT Input Mode" is selected as "Shared" (for the specific selection, please
	refer to chapter 3.2 Debug for single phase parallel or 4.2 Debug for three phase
	parallel), you need to connect all the battery cables of parallel inverter/chargers
	together. First, you need to use a connector or busbar as a connector to connect the
	battery cables together, and then connect to the battery terminals of each
	inverter/charger. The size of the cable used from the connector to the battery is X
<u> 7</u>	times the "Battery wire size" in the table above. X indicates the number of
WARNING	inverter/chargers connected in parallel.
	If the "BATT Input Mode" is selected as "Independent," you only need to connect each
	inverter/charger with the corresponding battery, and you cannot connect the cables of
	batteries or inverter/chargers together.
	In the same parallel system, there should not be devices with both "Shared" and
	"Independent" battery input modes.

#### · Recommended PV, utility, and AC output wire and breaker size

In parallel installation, the wire and breaker size for PV, utility and AC output are the same as in single installation; please refer to the user manual of the corresponding product model to select the appropriate wire and breaker size.

## 2.2 Precautions for parallel installation

Note: The following installation and wiring diagrams are illustrated using the HP-AHP20SA as an example. The parallel wiring for other product models is similar, please refer to the actual product you received.

#### · Determine the installation location

For proper air circulation to dissipate heat, the inverter/charger requires a clearance of approx. 30cm to the side and approx. 50cm above and below the unit. Be sure to install each unit in the same level.



WARNING	<ul> <li>During wiring, disconnect the circuit breaker, and confirm that the "+" and "-" pole leads of each part are connected correctly.</li> <li>If the "BATT Input Mode" is selected as "Shared," all the inverter/chargers connected in parallel are connected to the same battery pack. Ensure that the cable length of each inverter/charger to the battery pack is the same.</li> <li>If the "BATT Input Mode" is selected as "Independent," each inverter/charger is connected to a battery pack separately. Ensure that the cable length of each invertery pack is the same.</li> </ul>
WARNING	<ul> <li>Ensure that the Utility cable length and wire size of each parallel inverter/charger is the same, otherwise it will lead to too large input power difference between inverter/chargers, which will affect the normal operation and service life of the inverter/charger.</li> <li>Ensure that the load cable length and wire size of each parallel inverter/charger is the same, otherwise it will lead to too large output power difference between inverter/chargers, which will affect the normal operation and service life of the inverter/chargers, which will affect the normal operation and service life of the inverter/charger.</li> <li>When making electrical connections in a parallel system, ensure that all circuit breakers in the system are disconnected to prevent any potential hazards.</li> </ul>

#### • Wiring



Before wiring, please remove the wire cover by unscrewing the three screws.

Note: The above figure illustration is based on the HP-AHP20SA series. For other product models,

please	refer	to	the	actual	product	you	received.
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	At the inverter/charger's utility and load terminal plate, from left to right, are GRID_L,
<u>_4</u>	GRID_N, LOAD_N, LOAD_L. Please wire correctly according to the silk print on the
WARNING	terminals, DO NOT connect it backwards!
WARNING	Be sure the length of battery cables to each inverter/charger is the same. Otherwise, there will be voltage difference between inverter/charger and battery, to cause parallel inverter/chargers not working.

## 3 Parallel Operation in Single phase

## 3.1 Single phase parallel wiring diagram

#### 3.1.1 Connect the battery, utility, load, and parallel communication cables

Two inverter/chargers in single phase parallel

· Connect the battery, utility and load



Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

- Connect the parallel communication cables
- Connect the parallel communication ports on the side of each inverter/charger by the parallel communication cables.
- Connect the CAN bus terminal resistor (included accessory) to the parallel communication ports of the first and last inverter/charger.



Three or more inverter/chargers in single phase parallel

· Connect the battery, utility and load



Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

· Connect the parallel communication cables



### 3.1.2 Connect PV

PV connection in the parallel system is the same as the connection for the single inverter/charger. For PV connection in the parallel system, please refer to the user manual of the corresponding product model, which includes the PV connection of single inverter/charger.

Each inverter charger should be connected to PV modules separately, and it is prohibited to connect the same PV modules to two or more inverter chargers.
In parallel installation, if the Utility and PV supply power together, a certain deviation (inequality) in the output power exists for each inverter/charger. The larger the difference between each inverter/charger's Utility charging current, the greater the deviation in output power. This is the internal loop of the inverter/charger, which will not affect the pormal operation of the Litility bypass

## 3.2 Debug for single phase parallel

Step 1: Double check the parallel wiring according to the following requirements before debugging:

- Ensure that the wires are connected correctly according to the wiring diagram, and do not reverse connect.
- Ensure that the strong and the weak current wiring is not crossed to prevent interference with the parallel communication line. That is, the parallel communication line does not cross with PV, battery input line and AC output line wiring, otherwise the parallel communication line may be interfered and an Err87 fault will alarms (synchronization signal reception failure).
- Ensure that the wiring of AC input and AC output are connected separately and uniformly connected to the combiner box or busbar. Otherwise, it will cause uneven loading of each inverter/charger in the bypass mode.
- Ensure that all circuit breakers for the battery, utility input, load side and PV are disconnected.
- Step 2: Connect the circuit breakers on the battery side in sequence to turn on each inverter/ charger, set the "BATT Input Mode" of each inverter/charger as "Shared" or "Independent" (decided by the actual connection), set the phase of each inverter/charger to "<u>Single</u>" through LCD, then restart the inverter/charger. See the example of "BATT Input Mode" and "Phase Set" on the slave unit for six inverter/chargers in single phase parallel below. Note: The setting of "BATT Input Mode" must be consistent with the actual connection method of the battery pack.

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#### • Operation for "BATT Input Mode":



#### · Operation for "Phase Set":

50. OV

Grid

Shared

DryContactOfVolt

Input Mode

BATT Input Mode--



**Parallel status icon.** It shows when there is two or more inverter/chargers connect in parallel successfully, and it will not display on the single inverter/charger.



#### Note: The master and slave units are randomly defined.

	After"BATT Input Mode" and "Phase Set" is modified, restart the inverter/charger for the setting to take effect. Follow the above flowchart to re-enter the "Basic Param	
		Setup" and "Load Data Setup" page and check if the "BATT Input Mode" and "Phase
	CAUTION	Set" is correct. Or after powering on at least 2 parallel units, observe whether the
		phase setting on the screen of the set equipment is successful.
	4	Only after the phase settings of all parallel equipment are successful can the output
1	WARNING	circuit breaker can be connected.

Step 3: Turn on each inverter/charger, the parallel status icon will display. See the example of single phase parallel operation of 6 units as below. For other numbers of units in single phase parallel operation, only the "number of parallel" displays differently.





please check if the phase setting is successful.

Step 4: Connect all AC breakers on the utility input, and the utility input of all inverter/chargers must be connected to the same utility. All inverter/chargers will automatically switch to utility bypass charging mode after being connected to the utility for 30 seconds (expect for "Solar" charging mode). If all inverter/chargers don't switch to utility bypass or utility doesn't charge after being connected to the utility for 30 seconds, please check if the GRID indicator is OFF (i.e., not connected to the utility) or the charging mode is incorrect. If the utility is not connected, or L(Live wire) and N(Neutral wire) are connected in reverse, the inverter/charger will display Err92 fault

(parallel AC input source abnormal).

When connecting the utility for bypass charging, if only the utility breaker of a certain inverter/charger is disconnect, be careful that the utility input terminals of this inverter/charger still have power.

Step 5: If there is no fault alarm, indicates the parallel system is completely installed.

Step 6: Please connect all circuit breakers on the load side, and the parallel system will start to provide

power to the load. Note: To avoid overload, ensure the entire system in running status before connecting the load circuit breakers.

	First, connect the breaker of the battery to ensure the inverter/charger operates
	normally. And then connect the breakers of PV and utility. If you do not follow this
4	operation sequence, you will be responsible for any damage to the inverter/charger.
WARNING	After the inverter/charger is powered on, the AC output is turned on by default. Before
	turning on the power switch of the inverter/charger, please confirm that the AC output
	is correctly connected to the load and there is no safety hazards present.

## **4** Parallel Operation in Three Phase

### 4.1 Three phase parallel wiring diagram

When paralleling in three phase(Phase A, Phase B and Phase C), the number of parallel units in each phase is arbitrarily specified by the user. The user can increase the number of parallel units in Phase A, Phase B, or Phase C according to actual needs to expand the capacity of a certain phase. For example, four inverter/chargers can be set for Phase A, one for Phase B and one for Phase C. The wiring method for increasing or decreasing the inverter/chargers in Phase A, B and C is similar.

#### 4.1.1 Connect the battery, utility, load, and parallel communication cables

#### Two for Phase A, two for Phase B, and two for Phase C

Connect the battery, utility and load



Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

- Connect the parallel communication cables
- Connect the parallel communication ports on the side of each inverter/charger by the parallel com munication cables.

 Connect the CAN bus terminal resistor (included accessory) to the parallel communication ports of the first and last inverter/charger.



One for Phase A, one for Phase B, and one for Phase C

· Connect the battery, utility and load

![](_page_15_Figure_4.jpeg)

Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

![](_page_15_Figure_7.jpeg)

#### Two for Phase A, one for Phase B, and one for Phase C

Connect the battery, utility and load

![](_page_16_Figure_2.jpeg)

Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

![](_page_16_Figure_5.jpeg)

#### Two for Phase A, two for Phase B, and one for Phase C

Connect the battery, utility and load

![](_page_17_Figure_2.jpeg)

Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

![](_page_17_Figure_5.jpeg)

#### Three for Phase A, one for Phase B, and one for Phase C

Connect the battery, utility and load

![](_page_18_Figure_2.jpeg)

Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

![](_page_18_Figure_5.jpeg)

#### Three for Phase A, two for Phase B, and one for Phase C

#### Connect the battery, utility and load

![](_page_19_Figure_2.jpeg)

Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

![](_page_19_Figure_5.jpeg)

#### Four for Phase A, one for Phase B, and one for Phase C

![](_page_20_Figure_1.jpeg)

Connect the battery, utility and load

Note: The figure above shows the connection method for the "BATT Input Mode > Shared" mode. The "BATT Input Mode > Independent" mode requires each inverter/charger to connect a battery pack separately.

#### · Connect the parallel communication cables

![](_page_20_Figure_5.jpeg)

#### 4.1.2 Connect PV

PV connection in the parallel system is the same as the connection for the single inverter/charger. For PV connection in the parallel system, please refer to the user manual of the corresponding product model, which includes the PV connection of single inverter/charger.

![](_page_20_Picture_8.jpeg)

![](_page_21_Picture_0.jpeg)

In parallel installation, if the Utility and PV supply power together, a certain deviation (inequality) in the output power exists for each inverter/charger. The larger the difference between each inverter/charger's Utility charging current, the greater the deviation in output power. This is the internal loop of the inverter/charger, which will not affect the normal operation of the Utility bypass.

## 4.2 Debug for three phase parallel

Step 1: Double check the parallel wiring according to the following requirements before debugging:

- Ensure that the wires are connected correctly according to the wiring diagram, and do not reverse connect.
- Ensure that the strong and the weak current wiring is not crossed to prevent interference with the parallel communication line. That is, the parallel communication line does not cross with PV, battery input line and AC output line wiring, otherwise the parallel communication line may be interfered and an Err87 fault will alarms (synchronization signal reception failure).
- Ensure that the wiring of AC input and AC output are connected separately and uniformly connected to the combiner box or busbar. Otherwise, it will cause uneven loading of each inverter/charger in the bypass mode.
- Ensure that all circuit breakers for the battery, utility input, load side and PV are disconnected.
- Step 2: Connect the circuit breakers on the battery side in sequence to turn on each inverter/ charger, set the "BATT Input Mode" of each inverter/charger as "Shared" or "Independent" (decided by the actual connection), set the phase of each inverter/charger to "Phase A/B/C" through LCD, then restart the inverter/charger. See the example of screen display on the slave unit for two inverter/chargers below. Note: The setting of "BATT Input Mode" must be consistent with the actual connection method of the battery pack.

![](_page_22_Figure_0.jpeg)

![](_page_22_Figure_1.jpeg)

- Operation for "Phase Set":
  - > Parallel parameters setting for Phase A

After three phase wiring is completed, the "Phase Set" of each inverter/charger in Phase A needs to be

changed to "Phase A". See the example of screen display on the slave unit for two inverter/chargers in

Phase A below.

![](_page_22_Figure_7.jpeg)

#### > Parallel parameters setting for Phase B

After three phase wiring is completed, the "Phase Set" of each inverter/charger in Phase B needs to be changed to "Phase B". See the example of screen display on the slave unit for two inverter/chargers in Phase B below.

![](_page_23_Figure_2.jpeg)

#### > Parallel parameters setting for Phase C

CAUTION

After three phase wiring is completed, the "Phase Set" of each inverter/charger in Phase C needs to be changed to "Phase C". See the example of screen display on the slave unit for two inverter/chargers in Phase C below.

![](_page_23_Figure_5.jpeg)

the setting to take effect. Follow the above flowchart to re-enter the "Basic Param

 Setup" and "Load Data Setup" page and check if the "BATT Input Mode" and "Phase

 Set" is correct. Or after powering on at least 2 parallel units, observe whether the phase setting on the screen of the set equipment is successful.

 Only after the phase settings of all parallel equipment are successful can the output circuit breaker can be connected.

Step 3: Turn on each inverter/charger, the parallel status icon will display. See the example of three phase parallel operation of 6 units as below (2 units each in Phase A, B and C). For other numbers of units in three phase parallel operation, only the "number of parallel" displays differently.

![](_page_24_Figure_2.jpeg)

![](_page_24_Figure_3.jpeg)

![](_page_24_Picture_4.jpeg)

	displayed.
WARNING	After the inverter/chargers are turned on, the load circuit breaker can only be connected after ensuring the phases are set correctly through the home screen or parameters "Phase Set".
WARNING	When the inverter/chargers are installed in three phase, and connect the utility input to Phase A, B and C, make sure the phase connection is the same as the setting in "Phase Set". Or when "Phase Set" of the inverter/charger is set as "Phase A/B/C", the utility input can be connected according to the line sequence of A/B/C, B/C/A and C/A/B.
CAUTION	If the parallel status icon displayed on the LCD is consistent with the actual phase and startup quantity of the inverter/chargers, it indicates that the phase setting and parallel communication have been successful. If the number of parallel status icon displayed is less than the actual startup quantity, or an Err80 fault is reported, please check if there is a loose connection for the parallel communication cable and ensure two inverter/chargers are started up at least. If the inverter/charger displays Err82 fault (i.e., there is an unset phase in the system), please check if the phase setting is successful.

Step 4: Connect all AC breakers on the utility input side of all inverter/chargers, and the utility input of all inverter/chargers must be connected to the same three-phase utility. And the input three-phase utility should match the phase setting of the inverter/chargers, so that the inverter/chargers can work normally. All inverter/chargers will automatically switch to utility bypass charging mode after being connected to the utility for 30 seconds (expect for "Solar" charging mode). If all inverter/chargers don't switch to utility bypass or utility doesn't charge after being connected to the utility for 30 seconds, incorrect to the utility is not connected, or Phase A/B/C are connected in reverse, or N(Neutral wire) are connected in reverse, the inverter/charger will report an Err92 fault (parallel AC input source abnormal), then just adjust the correct wiring sequence. When "Phase Set" of the inverter/charger is set as "Phase A/B/C", the utility input can be connected according to the line sequence of A/B/C, B/C/A and C/A/B.

![](_page_26_Picture_0.jpeg)

When connecting the utility for bypass charging, if only the utility breaker of a certain inverter/charger is disconnect, be careful that the utility input terminals of this inverter/charger still have power.

Step 5: If there is no fault alarm, indicates the three phase parallel system is completely installed.

Step 6: Please connect all circuit breakers on the load side, and the parallel system will start to provide

power to the load. Note: To avoid overload, ensure the entire system in running status before connecting the load circuit breakers.

![](_page_26_Picture_5.jpeg)

First, connect the breaker of the battery to ensure the inverter/charger operates normally. And then connect the breakers of PV and utility. If you do not follow this operation sequence, you will be responsible for any damage to the inverter/charger. After the inverter/charger is powered on, the AC output is turned on by default. Before turning on the power switch of the inverter/charger, please confirm that the AC output is correctly connected to the load and there is no safety hazards present.

## **5 BMS Connection**

### 5.1 BMS wiring diagram for parallel

#### Set the "BATT Input Mode" as "Shared"

In either single phase application or three phase application, if the "BATT Input Mode" is selected as "Shared," the lithium battery can be connected to any inverter/charger through BMS communication cable(RJ45 cable). However, all parallel devices must be connected to the same lithium battery pack. Wiring diagram is as below:

![](_page_27_Figure_4.jpeg)

#### • Set the "BATT Input Mode" as "Independent"

If the "BATT Input Mode" is selected as "Independent," connect each lithium battery to the corresponding inverter/charger through the BMS communication cable(RJ45 cable). The lithium battery, BMS communication cable, and inverter/charger must be corresponding. Note: The "BATT Input Mode > Shared" mode and the "BATT Input Mode > Independent" mode cannot be used at the same time in the same parallel system.

### 5.2 BMS parameter setting for parallel

#### Set battery type

When charging and discharging the battery by BMS, it is necessary to select the correct battery type through the LCD according to the actual battery used. Operation steps are as follows:

![](_page_28_Figure_0.jpeg)

## Set parameters of "Charge Control Mode, BMS Valid/Invalid, BMS voltage control enable, BMS current control select"

Connect the battery and the inverter/charger successfully. If the "BATT Input Mode" is selected as "Shared," carry out BMS parameters setting on the LCD of the inverter/charger that connected with the battery. To set "ChargeControlMode" as "SOC," set "BMS Valid/Invalid" as "VALID," set "BMSVItCntrlEnable" as "ENABLE," and set "BMSCurent Select" according to the actual battery type (refer to "Battery work modes" in the user manual for single inverter/charger). The BMS parameters of other inverter/charger need to be kept in the factory default state to avoid affecting the normal operation.

#### If the "BATT Input Mode" is selected as "Independent," the BMS parameters of each

inverter/charger need to be set separately. Operation is shown as below:

![](_page_29_Figure_2.jpeg)

#### Set BMS protocol

Step 1: Based on the manufacturer information of the lithium battery connected to the inverter/charger, determine the lithium battery conversion communication protocol number PRO (Go to EPEVER website and download the "BMS Communication Protocols & Fixed ID" file to obtain the corresponding PRO numbers for different lithium battery manufacturers).

- Step 2: According to the above operation flowchart 1 ~ 9, enter the "Sys Param Setup" page and set the "BMS Protocol" to the value consist with the PRO number.
- Step 3: After setting the BMS parameters, return to the home screen, where the word "BMS" is displayed in the upper right corner, indicating the BMS connection is successful.

## 5.3 BMS control logic for charging and discharging

In either single phase application or three phase application, after the BMS is correctly connected and BMS parameters are set correctly, the system will follow the following logic to control the charging and discharging of lithium battery.

#### Description of relevant parameters

The BMS control logic for charging and discharging involves the following parameters. Please first enter the corresponding interface to view the values of each parameter.

Parameter	Interface	Description
MaxCharginCurrent LimitDisChgCurrt	Battery Setup I/C mV/C/23 Auxiliary/OF Volt 51.0V Waxiliary/OF Volt 51.2V MaxGhanginCurrent 100.0A ini DischaCurrt 250.0A BMS ComStatus	Enter the "4. Battery Data Setup" screen, click the "UP/DOWN" button to view the parameter. This parameter value supports modification, and the setting range refers to the user manual of the corresponding product model, and the introduction to "parameter list."
MaxCharge Current	Utility Setup DverVoltDisconet 265.0V DverVoltReconnet 255.0V Low Volt Disconet 90.0V LowVolt Reconnet 100.0V DverFreqDisconet 100.0Hz InderfreqDisconet 100.0Hz MaxCharge Current 100.0A	Enter the "3. Utility Data Setup" screen, click the "UP/DOWN" button to view the parameter. This parameter value supports modification, and the setting range refers to the user manual of the corresponding product model, and the introduction to "parameter list."
BMS PARA ProFunc	BMS DATA           BMS PARA ProFunc- 44273           Group to Itage - 32.50           Group current - 0.0 A           Chage Kx - 0           Dischage Kx - 0           BMSCharginGurrent 37.0A           BMSDisChageCurrt - 37.0A           PREV Page 7/7 Pages	Enter the "BMS DATA" screen, click the "UP/DOWN" button to view the parameter. This parameter value is read from BMS automatically. When connecting to a single battery pack, it shows 0. When multiple

		battery packs are connected in parallel, it shows 44273.
BMSCharginCurrent BMSDisChageCurrt	ENS DATA       BMS PARA ProFunc- 44273       Group Voltage- 52.6V       Group Current	Enter the "BMS DATA" screen, click the "UP/DOWN" button to view the parameter. No matter a single battery pack is used or multiple battery packs in parallel are used, the "Charge current Limit" of each parallel unit= "BMSCharginCurrent" divides number of parallel units online. And the "Discharge current Limit" of each parallel unit= "BMSDisChageCurrt" divides number of parallel units online.

### Control Logic for battery pack

Scenario		Control Logic
Charging	<ol> <li>PV and utility are available</li> <li>Only PV is available</li> </ol>	Charge the battery according to the smaller value of <u>"BMSCharginCurrent" divides number of parallel units online,</u> and <u>"MaxCharginCurrent"</u>
	Only utility is available	Charge the battery according to the smallest value of <u>"BMSCharginCurrent" divides number of parallel units online,</u> <u>"MaxCharginCurrent,"</u> and <u>"MaxCharge Current"</u>
Discharging		Once the actual battery discharge current exceeds the <u>"BMSDisChageCurrt" divides number of parallel units online,</u> or <u>"LimitDisChgCurrt,"</u> LCD will display battery over-current error(Err37) after the inverter/charger runs for 1 minute. And then, the inverter/charger will restart after 30 seconds protection. Then the inverter/charger continues to perform the above operations repeatedly.

To avoid damage to the battery caused by unsuitable battery charging and discharging current when communication fails, set parameters according to the situations below: CAUTION • If the parameters read from the BMS include the BMSCharginCurrent and BMSDisChageCurrt (viewed through the "BMS DATA" screen), set the

 MaxCharginCurrent, LimitDisChgCurrt (set through the "Battery Data Setup" screen), and the MaxCharge Current (set through the "Utility Data Setup" screen) according to the above "Control Logic for battery pack."

 • If the parameters read from the BMS do not include the BMSCharginCurrent and BMSDisChageCurrt (viewed through the "BMS DATA" screen), set related parameters according to the "Battery work modes" in the user manual for single inverter/charger.

### 5.4 Parameters Sync Update Item

#### • Set the "BATT Input Mode" as "Shared"

If the "BATT Input Mode" is selected as "Shared," the parameters (listed in the following table) of all slave inverter/chargers will be automatically synchronized to the host units after normal communication. The following parameters will be automatically updated after normal operation on the LCD of any inverter/charger. Note: The parameter definitions and setting ranges that can be synchronized are explained in the corresponding product manual.

1. Home screen     2023-03-30 11:05 + AGM     S(5)-6	LCD interface	When the following parameters are set on inverter/charger, it will be automatic synchronized to all the other inverter/chargers.			
Present of Subach of Subach of Control of Control of Subach of Control of Subach of Control o	Load Data Setup	OutputVoltLevel	OutputFrequency (Note: After setting this parameter, it will only take effect after restarting all the equipment.)		
Press ENTER 3. "BMS DATA" Screen EUS OATA CELLS 0 and 1	Utility Data Setup	OverVoltDisconect OverVoltReconnect Low Volt Disconct LowVolt Reconnect	OverFreqDisconnect UnderFreqDisconct MaxCharge Current		
CELLS         0         0007           CELLS         0.000 A         000 A           PORE         0.000 A         000 A           PORE         0.000 A         0.000 A           SC         0 Min         0.000 A           Page 1/7 Pages NEXT         Page 1/7 Pages NEXT           Page 1/5 Restore         0.000           Under/0 18ar         0.000           Under/0 18ar         0.000           Description         0.000	Battery Data Setup	BAT Capacity EqualizeTime Boost Time T/C mV/°C/2 AuxiliaryOff Volt Auxiliary On Volt MaxCharginCurrent LimitDisChgCurrt Full Discnnct Soc FulDiscnctRecvSoc	LwEngyDisRecvrSoc LwEgyDnctRecvrSoc LowEngyDiscnctSoc UtiltyChargeOnSoc UtiltyChargeOfSoc LimitChgTemp LimitDisChgTem BATOverTemp BATOverTempRecovr ChargeControlMode		
B. Utility Data Setup     Basic Param Setup     Sys Param Setup     Sys Param Setup     Press Down     Press Down     Set Data Navigation* Screen     Set Data Navigation* Screen     Set Data Setup     But Data Setup     Sys Parama Setup     Sys Parama Setup     Sys Parama Setup	Bat Control Data Setup	OverVoltDiscnect ChargingLimitVolt OverVoltReconect EqualizeChagVolt BoostCharginVolt FloatChagingVolt	BoostRecnectVolt LowVoltReconect UndrVltWarnRecvr UnderVolt Warn LowVoltDisconect		

#### • Set the "BATT Input Mode" as "Independent"

If the "BATT Input Mode" is selected as "Independent," the parameters (listed in the following table) of all slave inverter/chargers will be automatically synchronized to the host units after normal communication. The following parameters will be automatically updated after normal operation on the LCD of any inverter/charger. Note: Some of the battery-related settings parameters will not be synchronized. The parameter definitions and setting ranges that can be synchronized are explained in the corresponding product manual.

1. Home Screen			
2023-03-03 11:06 # AGM S (5)-6 S (5)-6 EVEVER Balant OK Page and hold EVTER Page Sac	LCD interface Utility Data Setup	When the following pa inverter/charger, it synchronized to all the MaxCha	arameters are set on any will be automatically e other inverter/chargers. rge Current
2. PassWord Screen  TipPlease Input PassBord  TipPlease Input PassBord  TipPlease Internet  Press Entreen  TipPlease Internet  TipPlease Internet  TipPlease Internet  TipPlease Internet  TipPlease Internet  Pass Entreen  Pass	Battery Data Setup	AuxiliaryOff Volt Auxiliary On Volt MaxCharginCurrent LimitDisChgCurrt Full Discnnct Soc FulDiscnctRecvSoc	LwEngyDisRecvrSoc LwEgyDnctRecvrSoc LowEngyDiscnctSoc UtiltyChargeOnSoc UtiltyChargeOfSoc LimitChgTemp LimitDisChgTem BATOverTemp BATOverTempRecovr ChargeControlMode
4 BMS SET VALUE' Screen Under (0) THarm-0.000 Under (0) THARM-0.000 Under (0) THARM-0.000 Under (0) THARM-0.000 Under (0) THARM-0.000 Challen (THARM-0.000 Page 1/ 4 Pages NEXT Press DYDEN	Bat Control Data Setup	OverVoltDiscnect ChargingLimitVolt OverVoltReconect EqualizeChagVolt BoostCharginVolt FloatChagingVolt	BoostRecnectVolt LowVoltReconect UndrVltWarnRecvr UnderVolt Warn LowVoltDisconect
6. Set Data Navigation Screen     5. Set Data Navigation     5. Load Data Setup     7. Viii 1117 Data Setup     1. Batters Data Setup     1. Batters Data Setup     1. Batters Data Setup     7. Sys DataTime Setup     7. Sys DataTime Setup     7. Load Data Setup     7. Load Data Setup     7. Load Data Setup     7. Batters Data Setup     1. Sust Data Setup     1. Batters Data Setup     1. Baster Data Setup     1. Baster Data Setup     1. Batters Data Setup     1. Baster Data     1. Baster Data Setup     1. Baster Data     1. Baster     1. Baster Data     1. Baster     1. Baste			

## 6 Parallel Troubleshooting

![](_page_35_Picture_1.jpeg)

After the inverter/charger is powered on, the meter displays the boot screen all the time (unable to enter the home screen) and the red "RUN" indicator flashes. It means the communication with the inverter/charger is error. When the above fault occurs, check whether the communication cable is disconnected. If not, don't hesitate to contact our after-sales engineer.

No.	Fault/Status	Error code <sup>®</sup>	Indicator	Buzzer <sup>2</sup>	Solution
1	CAN communication failure	Err80			Check if the parallel communication connection wire and terminal resistance are loose, and ensure that the parallel communication connection wires between each inverter/charger are securely connected.
2	Phase abnormal	Err82		Intermitte nt beeps	<ul> <li>Please check according to the following to ensure the uniformity of the phase settings of the inverter/chargers in the parallel system:</li> <li>1. Is there an inverter/charger with Phase Set as "Phase A/B/C" in single phase parallel system.</li> <li>2. Is there an inverter/charger with Phase Set as "Single" in three phase parallel system.</li> <li>3. Only Phase A or B or C, or Phase A and B, or Phase B and C, or Phase A and C are set in three phase parallel system.</li> <li>4. During the operation of three phase parallel system, one phase is suddenly missing.</li> </ul>

No.	Fault/Status	Error code <sup>①</sup>	Indicator	Buzzer <sup>®</sup>	Solution
3	Current unbalance in three phase	Err83			After setting the "UnbalanceSet" to "ENABLE" in three phase parallel system, the difference in output current between any two phases exceeds the set value of "UnbalanceValue." It is necessary to ensure that the difference in output current between any two phases does not exceed the set value of "UnbalanceValue," or to increase the value of "UnbalanceValue," or to turn off unbalance protection (i.e., set the "UnbalanceSet" to "DISABLE").
4	Load relay adhesion	Err84			The contact of AC output relay adheres, and the inverter/chargers need to be restarted.
5	CAN ID abnormal	Err86			Please contact technical support.
6	Fail to receive sync signal	Err87		Intermitte nt beeps	Check if the parallel connection cable is loose, and ensure that the parallel cables between all inverter/chargers are securely connected. Or only phase B/C, phase B, or phase C is enabled in the three-phase system, and ensure that phase A, phase B, and C are online at the same time.
7	AC input abnormal	Err92	GRID red solid ON		<ul> <li>In parallel system, there are situations where the inverter/charger is not connected to the utility, or utility is not connected correctly, adjust the wire connection in correct sequence.</li> <li>1. In single phase system, utility is not connected to the input terminals L(Live Line), and N(Neutral Line) in reverse.</li> <li>2. In three phase system, utility input A, B and C line sequence is incorrect. When the inverter/charger's "Phase Set" is set as "Phase A/B/C", the utility input can be connected according to the line sequence of A/B/C, B/C/A and C/A/B.</li> </ul>

No.	Fault/Status	Error code <sup>①</sup>	Indicator	Buzzer <sup>@</sup>	Solution
8	Inconsistent product models	Err93		Intermitte nt beeps	Check if there are equipment with inconsistent product models in the system, and ensure the consistency of all equipment in the system.
9	Number of parallel exceeds the limit	Err94			Check if the number of parallel units in single phase or three phase system exceeds 12 units.
10	Current sharing abnormal	Err95			Check if the outputs of parallel units in the system are correctly connected together. Ensure that the output breakers of the parallel units are all connected.

①The fault/status code is displayed in the "Status" column at the bottom right corner of the LCD. When multiple faults occur simultaneously, the LCD only displays the fault code with the smallest value.

②Set the "BuzzerAlert" as "ON", the buzzer will sound when a fault occurs. After the fault is eliminated, the buzzer will automatically mute. If the "BuzzerAlert" is set as "OFF", even if a fault occurs, the buzzer will not sound.

Any changes without prior notice! Version number: V1.1

![](_page_38_Picture_0.jpeg)

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